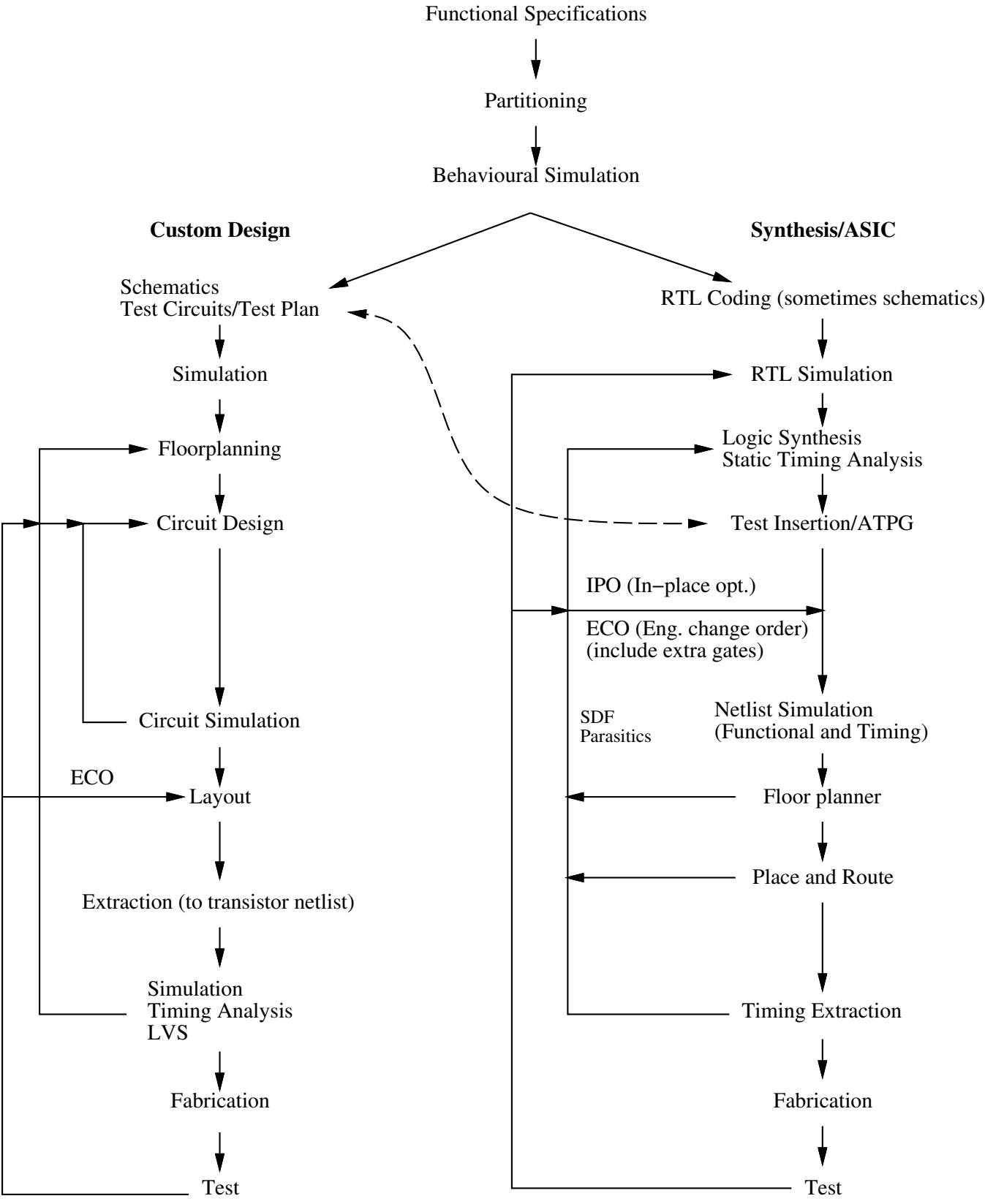Custom and ASIC Design Flows